



## Ersatzteile passend für Gildemeister Spare parts suitable for Gildemeister

Lademagazin Zubehör siehe Tab. 10  
Loading magazine accessories Tab. 10

<b>Abscherstift</b>	<b>7</b>
<b>Bolzen gefedert</b>	<b>7</b>
<b>Druckhülse</b>	<b>3</b>
<b>Führungsbüchse</b>	<b>6</b>
<b>Knaggenhülse</b>	<b>6</b>
<b>Rollen/ -bolzen</b>	<b>4-5</b>
<b>Spannfinger</b>	<b>1-2</b>
<b>Spannfingerlager</b>	<b>6</b>
<b>Spannmuffen</b>	<b>3</b>
<b>Spannrolle</b>	<b>6</b>
<b>Stützring/Druckring</b>	<b>6</b>

<b>Back-up ring/Pressure ring</b>	<b>6</b>
<b>Chuck lever</b>	<b>1-2</b>
<b>Clamping roller</b>	<b>6</b>
<b>Clamping sleeve</b>	<b>3</b>
<b>Clutch toggle sleeve</b>	<b>6</b>
<b>Guidance can</b>	<b>6</b>
<b>Pin with spring</b>	<b>7</b>
<b>Pressure sleeve</b>	<b>3</b>
<b>Roller/rollerbolt</b>	<b>4-5</b>
<b>Shear pin</b>	<b>7</b>

**Spannfinger/Chuck lever**



Art.-Nr. 100601



Art.-Nr. 100604



Art.-Nr. 100632



Art.-Nr. 100626

Maschine Machine	Ident - Nr. Ident - No.	Art.-Nr. Art.-No.
AA 48	343-10-213/53	1006110
AA 67	355-10-2130/055	1006150
AS 100	347-10-2130/000	1006210
AS 12	10.01.253	1006000
AS 16-20	08.01.303	1006010
AS 20 Special	200.96.301	1006320
AS 25	341-10-2130/001	1006030
AS 32	342-10-2130/000	1006040
AS 32	342-10-2130/001	1006050
AS 32	342-10-2130/002	1006060
AS 32	342-10-2130/003	1006070
AS 48	343-10-2130/001	1006080
AS 48	343-10-2130/002	1006090
AS 48	343-10-2130/003	1006100
AS 67	355-10-2130/001	1006120
AS 67	355-10-2130/002	1006130
AS 67	355-10-2130/051	1006140
AS 82	327-10-213/51	1006300
AS/AV 82	327-10-2130/002	1006170
AV 55	AV 55-4469-2	1006230
GM 16 AC Mainspindle	53.01.334-1189	1006250
GM 16-6 Mainspindle	53.01.387-03	1006280
GM 35/32	35.01.130	1006310
GM 42	40.01.113	1006420
GS/GM 20	31.01.108	1006260
GS 25/30	22.10.125	1006180
GS 28-25/6	705-10-0017/001	1006190
GS 35-50/6	703-10-0017/000	1006200

## Spannfinger/Chuck lever



Art.-Nr. 1006370



Art.-Nr. 1006330



Art.-Nr. 1006380



Art.-Nr. 1006510

Maschine Machine	Ident - Nr. Ident - No.	Art.-Nr. Art.-No.	
<b>CNC-Maschinen:</b>			
GD 12-16, GD 20 Subspindle	55.10.107	1006290	
GD 20 Mainspindle	55.10.227	1006460	
GD 32	56.10.129	1006450	
GLD 12-16	55.10.107	1006290	
GLD 20-25-32	54.10.119	1006240	
Pin to GLD 20-25-32 (7x42,5)	54.10.117	1006350	
GM 35/8, GMC 35	42.01.293	1006400	
GMC 20 S	51.01.284	1006410	
GMC 42	57.01.299	1006540	
MSL	60.10.92	1006430	
MSL 42/60	94.10.123	1006530	
MSL 60/7	56.10.322	1006330	
Speed 12	20.10.136	1006370	
Speed 20 Main/Subspindle (Haupt/Gegensp.)	21.10.141	1006360	
Speed 20-8 Subspindle (Gegensp.)	20.10.136	1006370	
Speed 20-8 Mainspindle (Hauptsp.)	21.10.141	1006360	
Sprint 20 Main/Subspindle (20/5, 20/8)	21.10.141	1006360	
Sprint 20 Subspindle (Gegensp.)	20.10.136	1006370	
Speed/Sprint Pin/Zylinderstift (to Art.No. 100636/100637)	Dim. 7x42,5 both sides interior thread	1006580	
Sprint 32 linear	54.10.254	1006240	
Sprint 32 linear	56.10.322	1006330	
Sprint 32 linear Mainspindle (Hauptsp.)	26.10.196	1006510	
Sprint 32/42 linear	26.10.147	1006550	
Sprint 42 linear Subspindle (Gegensp.)	56.10.322	1006330	
Sprint 42 linear Mainspindle (Hauptsp.)	26.10.123	1006380	
Sprint 42 linear Mainspindle (Hauptsp.)	26.10.196	1006510	
Sprint 42 Pin/Zylinderstift (to Art.No. 1006380/1006510)	Abm. 10h 9x 50mm 26.10.129	1006590	
Sprint 50 linear	94.10.123	1006530	

## Spannmuffen Clamping sleeves



Art.-Nr. 6010100



Art.-Nr. 6010010

Maschine Machine	Ident - Nr. Ident - No.	D	L	Art.-Nr. Art.-No.
AA 67		159,5	110	6009990
AS 100		136	105	6010080
AS 16-20	08.01.351	81	50	6010010
AS 25	341-10-2110/001	108	82	6010070
AS 32/001	342-10-2110/001	116	95	6010050
AS 32/002	342-10-2110/002	116	92	6010020
AS 32/003	342-10-2110/003	120	85	6010060
AS 48/002	343-10-2110/002	136	103	6010030
AS 48/002	0283381 *	134	103	6010100
AS 48/003	343-10-2110/003	105	136	6010040
AS 67	355-10-2110/001	162	109,7	6010090
AS 67	355-10-2110/051	162	116	6010000
GD 12	55.10.178-02	68	51,7	6009980
GM 16	53.01.386			6009970
GM 16 (alte Ausf./old version)	53.01.332			6009960
GM 16 AC		40/34	64	6009920
GM 32/35 (with 3 grooves)	35.01.132	124	64	6020280
GM 35/8 Zylinder f. Tellerf.Aufn.*	42.01.344			6020400
GM 42	40.01.109	128	62,5	6020310
GM 20	08.01.351	81	50	6010010
GS 20	08.01.351	81	50	6010010
GS 25	Ø76 Nut 20	115	88	6009950
GS 25	Ø72 Nut 20	115	88	6009940
MSL 60	96.10.112			6020130
Speed	20.10.134-01			6009930

\*mit Sicherungsring/with securing ring

weitere Typen auf Anfrage

further types on request

\*Cylinder for recording disc spring

## Druckhülsen Pressure sleeves



Art.-Nr. 6020170

Maschine Machine	Ident - Nr. Ident - No.	D	L	Zange Collet	Art.-Nr. Art.-No.
MSL 60	96.10.130				6020140
Sprint 20-5 Mainspindle	21.10.126	40,9	89,6	145E/F25	6020160
Sprint 20-5 Subspindle	21.10.126	40	89,6	145E/F25	6020170
GS 20	14.01.251				6020150

weitere Typen auf Anfrage

further types on request

## Rollen(R)/Rollenbolzen(RB) Roller(R)/Rollerbolt(RB)



Art.-Nr. 6010110



Art.-Nr. 6010120



Art.-Nr. 6010130

Maschine / Bezeichnung	Ident - Nr.	D	d	L/H	Art.-Nr.
AS 25-32 (RB) <small>Gew.M5</small>	302-08-1410/001	18		40	6010270
AS 25-32 (R)	302-08-1420/001	29,5	18	13	6010280
AS/AA 48 (RB)	303-08-1410/001	28		45	6010430
AS 48 (R)	303-08-1420/001	29,5		15	6010440
AS 48 (RB)	303-09-140	20		60	6010450
AS 48 (R)	303-09-1410/1	22		20	6010460
AS 67/AA 48 (RB)	304-08-140	22		52	6010520
AS 67/AA 48 (R)	304-08-142/1	34,5		22	6010530
AS 67 (RB)	304-09-140	22		65	6010500
AS 67 (R)	304-09-141/1	22		22	6010510
AS 82/100 (RB)	305-08-1410				6010680
AS 82/100 (R)	305-08-1420				6010690
AS 32, GS35 (R)	703-09-0021/001	29,5		18	6010170
AS 32, GS35 (RB)	(703-21-0021)	22	18	55	6010220
AS/GM 16 (R)	01.06.615	30	17	14	6012150
AS/ GS/GM 20 (R)	01.07.247	20	10	10	6010620
AS 16-20 GS/GM 20 (RB)	01.11.026				6010910
AS 16-20 GS/GM 20 (RB)	01.27.024	8		32	6010810
AS 16-20 GS/GM (R) <small>***(Seitenschlitt.)</small>	01.27.025	20	8	10	6010120
AS 16-20 GS/GM 20 (R)	02.07.016				6010990
AS 16-20 GS/GM 20 (RB)	05.02.001			65	6010650
AS 16-20 GS/GM 20 (RB)	05.02.003				6010940
AS 16-20 GS/GM (RB)	05.03.010				6011030
AS 16-20 GS/GM20 (RB)	05.07.002				6010880
AS 16-20 GS/GM 20 (RB)	05.07.003				6010900
AS 16-20 GS/GM 20 (R)	05.07.004				6011040
AS 16-20 GS/GM20 (R)	05.07.006				6010890
AS 16-20 GS/GM 20 (RB)	05.08.014				6010780
AS 16-20 GS/GM 20 (RB)	05.09.001				6010800
AS 16-20 (RB) <small>***(Seitenschlitten)</small>	05.09.008	8		45	6010140
AS 16-20 GS/GM 20 Feder/Spring	05.09.013				6010770
AS 16-20 GS/GM 20 (RB)	05.09.014				6010980
AS 16-20 GS/GM 20 (RB)	05.10.001				6010790
AS 16-20 GS/GM (R) <small>(Pinole)</small>	06.07.009	25	12/17	10	6010110
AS 16-20 (RB) <small>(Pinole)</small>	06.07.010	12/16	10	33	6010130
AS 16-20 GS/GM (RB) *	10.46.103				6010630
AS 16-20, GS/GM20 (RB)	13.05.127	14		33	6010840
AS 16-20 GS/GM 20 (RB)	14.03.003				6010860
AS 16-20, GS/GM20 (RB)	15.21.107	10/16		28	6010730
GM 32/35/42 (R)	35.02.103				6012410
GM 32/35/42 (RB)	35.02.104				6012400
GM 32/35/42 (RB)	35.03.107				6012360

\*für Rollierhebel/for tumbling lever  
\*\*Seitenschlitten/side carriage

**Rollen(R)/Rollenbolzen(RB)  
Roller(R)/Rollerbolt(RB)**



Art.-Nr. 6010110



Art.-Nr. 6010120



Art.-Nr. 6010130

Maschine / Bezeichnung	Ident - Nr.	D	L/H	Art.-Nr.
GM 32/35/42 (RB)	35.03.111			6012330
GM 32/35/42 (R)	35.04.115			6012350
GM 32/35/42 (RB)	35.05.125			6012300
GM 32/35/42 (RB)	35.07.127	15	40	6010570
GM 32/35/42 (RB) (Lage 3, 6)	35.07.153			6012230
GM 32/35/42 (RB) (Lage 4, 5)	35.07.176			6012290
GM 32/35/42 (RB)	35.11.119			6012340
GM 32/35/42 (R)	35.22.116	30/15	15	6012250
GM 32/35/42 (RB)	35.25.123	15	55	6012270
GM 20 (RB)	45.52.137	16	35,6	6011180
GM 20 (R) (D-51031)	45.52.138	20	10	6011170
GM 32/35/42 (R)	37.03.128			6012320
GM 32/35/42 Screw Slidebolt	37.06.120		34,5	6012390
GM 32/35/42 (RB)	37.07.105			6012240
GM 32/35/42 (RB)	37.11.112	20	54	6010560
GM 32/35/42 (R) with 27 needles	37.11.113	42/26	19	6010580
GM 32/35/42 (R)	37.12.110			6012380
GM 32/35/42 (RB)	37.12.111			6012370
GM 32/35/42 (RB)	37.22.112			6012310
GM 32/35/42 (RB)	37.22.122	15	47,5	6012260
GM 32/35/42 (RB)	49.07.111	15	40	6012200
GM 32/42 (R) mit Nadellager kpl.*	49.07.112	30	15	6010610
GM 32/42 (RB) new version	49.22.102	15	47,5	6010590
GM 32/35/42 (RB)	49.25.101			6012220
GM 16 Stift / Pin	53.01.335			6020370
GM 16 Guide bolt with thread	53.01.361			6012050
GM 16 (RB)	53.02.126			6012000
GM 16 <sup>®</sup>	53.02.131			6012120
GM 16 (RB)	53.02.167			6012110
GM 16 Gleitstein/sliding pad	53.03.120			6012140
GM 16 (RB)	53.03.130			6012090
GM 16 (R)	53.04.179			6012170
GM 16 (RB)	53.05.113			6012030
GM 16 (R)	53.05.124			6012010
GM 16 (RB) with thread	53.05.156			6012070
GM 16 (RB)	53.12.121			6012040
GM 16 (R)	53.26.108			6012160
GM 16 (R)/Büchse/Bush	53.26.121			6012180
GM 16 (RB)	53.26.126		38,5	6012060
GM 16 (RB)	53.26.135			6012190
GM 16 (RB)	53.26.172		51,5	6012100

weitere Teile auf Anfrage/ further types on request  
\*with Needlebearing compl.

## Knaggenhülse/Spannfingerlager/-gehäuse Clutch toggle sleeve/-housing



Art.-Nr. 6011400

Maschine	Ident.-Nr.	D	L	Art.-Nr.
AS 16-20 Clutch toggle sl.	08.01.301			6011450
AS 25 Clutch toggle sl.	341-10-214	95	46	6011400
AS/AA 32 Clutch toggle sl.	342-10-2140/001	106	43	6011410
AS/AA 32 Clutch toggle sl.	342-10-2140/003	106	42	6011420
AS/AA 32 Clutch toggle sl.	342-10-2140/004			6011430
AS 67 Clutch toggle sl.	355-10-214/003			6011440
GM 16 (old vers.) Clutch Togg.	53.01.333			6020270
GM 32/35 Housing	35.01.131			6020290
GM 35/8 Housing	42.01.347			6020410
GM 42 Housing	40.01.162			6020320
AS 32 Housing	342-10-210			6020390
GMC 20 Clutch toggle sl.	51.01.281 -02			6011460
GS 20 Housing	31.01.106 (31.60.202)			6011230

## Ringe (Stütz-/Druck) + Spannrolle + Führungsbüchse Rings (Backup-/Pressure) + Clamping roller + Guidance can



Picture I

Art.-Nr. 6010470



Picture II

Art.-Nr. 6011150



Art.-Nr. 6011200

Maschine	Ident.-Nr.	D	L	Art.-Nr.
AS 16-20, GM 20 Backup r.	31.01.107	82	27	6011110
AS 16-20, GM 20 Backup r.	08.01.302	81		6011140
AS 25 Guidance can	342-10-212	59	21,5	6011200
AS 25 Clamping roller	(similar Pic.1)	94	23,5	6011120
AS 32 Guidance can	342-10-212/2	59	28,5	6011220
AS/AA 32-48-67 Clamping roll.	(Similar Pic.2)	54	85	6011150
AS/AA 48 - Clamping roller	(Similar Pic.2)	51,6	87	6011130
AS 32 Clamping r. (Sim.Pic.1)	342-09-1260/002	85		6011160
AS/AA 48 Clamping r. (Sim.Pic.1)	343-09-1260/002	77/78	81	6010470
AS 48, AA 48 Guidance can	343-10-212/2	76	32	6011210
GM 16 Pressure ring	53.01.382			6020230
GM 16 Flansch/flange	53.01.388			6020250
GM 16 Ring	53.01.346			6020240
GM 16 Backup ring	53.01.384			6020120
GM 32/35 Backup ring	35.01.119	80/70	21	6020300
GM 35/8 Ring	42.01.176			6020360
GM 35/8 Ring (Ball bearing)	42.01.196			6020380
GM 42 Ring	40.01.129			6020330
GM 42 Ring / Büchse/Bush	40.01.159			6020340
GS/GM Pressure ring	31.01.110			6011190
GM 35/8 Cylinder f.Cup Spring	42.01.344			6020400
AS 16/20 Pressure ring	08.01.018			6011240



Art.-Nr. 6010700

**Abscherstift  
Shear pin**

Maschine	Ident - Nr.	Art.-Nr.	
AS 67, AA 48	304-08-4060/000	6010200	
AS 32	303-08-4060/000	6010700	



Art.-Nr. 6010660

**Bolzen mit Feder/Unterlegscheibe/Feder  
Pin with spring/washer/spring**

Maschine	Ident.-Nr.	Art.-Nr.	
GM I 6 Unterlegscheibe/washer	01.06.606	6010750	
AS 16-20, GS 20 Pin	05.09.012	6010660	
AS 16-20 GS/GM 20 Spring for bolt	05.09.013	6010770	