






Machine list Ziegler - Gruppe

At the Company location Bermatingen and Markdorf the following capacities are available.

Volume	Type		Traverse path X/Y/Z mm	Equipment/ Remarks	Capacity h/ month
3	Flexible Milling-machine centers 5-axis with roboter and tool-/gripper-magazine		up to 650 x 600 x 500	Batch sizes from I to XX	2.000
20	Milling-machine centers 5-axis		up to 1200 x 1200 x 800	Up to 190 190 tools / 18.000 rpm partial with pallet exchanger and robot system	6.000
18	Milling-machine centers 3- and 4-axis		up to 3.000 x 600 x 330	Up to 190 190 tools / 18.000 rpm partial with pallet exchanger and robot system	4.000
28	NC-Turning-machines and turning-/milling-centers		up to Ø 580 x 2000	Partial with follow rest and loading magazine	4.000
4 2	CNC Measuring machines Conturograph, diverse optic- and surface measuring devices		up to 1.500 x 850 x 600		750